

Date: Friday, 25/04/2008 12:47:24 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 38800	
Estimate Number : 13271	
P.O. Number :	Part Number : D323845
This Issue : 25/04/2008 S.O. No. :	Drawing Number : D3238 REV.D U/R
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D U/R
Previous Run :	Material :
Written By : <u>08-04-25</u>	Due Date : 02/05/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-04-18 DD verified by:EC	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0375X03000	6061T6 BAR .375 X 3.00
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Comment: Qty.: 0.0510 f(s)/Unit Total : 0.1021 f(s)
 6061T6 aluminum bar 0.375" X 3.00"
 batch: 17887 IB 8-4-08

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3238
 Dwg Rev: D IB 8-4-08
 Prog Rev: D
 2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

85 08/04/09 (B)

5.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: 1- Face mill as per dwg D3238

2-Deburr as per dwg D3238

20 08/04/09 (B) (B)

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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6 08/04/29 (XS)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

For ~~12~~ 08-04-29 (3)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

ENGINEERING APPROVAL

08-04-29 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

E296

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/25

Job Completion



Change To 00220

u 08/05/08

